

ABSTRACT OF THE DISCLOSURE

Disclosed is an injection mod for a display panel of a washing machine, by which the display panel can be simply formed in one body. The present invention includes a first mold having a first film attached to an inside and a second mold assembled to the first mold to form
5 a cavity with the first mold, the second mold having a second film attached to an inside, the second mold having a gate communicating with an opening provided to the second film.